

INSTALLATION MANUAL

204075-2

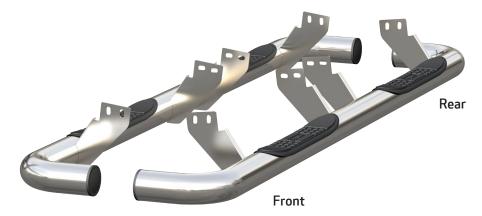
Parts List	
1	Driver / left side bar
1	Passenger / right side bar
8	Mounting bracket, universal
16	Hex flange bolt, M10
16	Hex serrated flange nut, M10
32	Flat washer, M10

Level of Difficulty

Easy



Product Image



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel and aluminum, polish may be used to clear small scratches and scuffs on the finish. Mild soap may be used also to clean the product.

Procedure

- **1.** Begin installation by working on the driver-side of the vehicle, see figures 1 and 2.
- 2. Line up the holes of the driver-side side bar brackets to the back of the vehicle rocker panel protection brackets as shown in figure 2. Secure using two M10 hex bolts and two M10 Serrated flange nuts. Snug the hardware, but do not fully tighten.
- Adjust the side bar so that it is level and centered. Tighten the two inner brackets first, followed by the two outer brackets, to complete the driver-side assembly.
- **4.** Repeat process for passenger side of vehicle to complete installation.
- **5.** Congratulations on the installation of your new ARIES 3" round side bars. With the side bars installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.

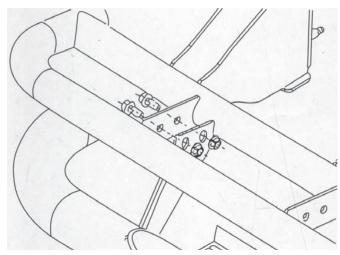


Figure 1

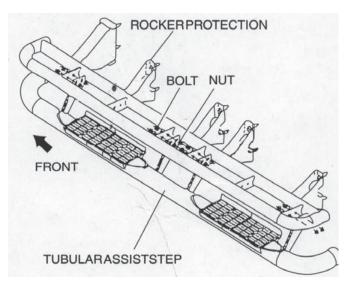


Figure 2



Installation complete